Work Order ID 102830 \*102830\* Page 1 June-12-13 9:14:58 AM \*N900040100\* D3065-041 Accept Setup Start Item ID: **Revision ID:** \*NS2\* Item Name: Step Leg Assembly Hi \*40\* **Start Qty: 40.00** Start Date: 6/11/13 **Cust Item ID:** Req'd Qty: 40.00 Required Date: 6/11/13 **Customer:** Reference: Run Process Plan: ML> Date: 13-06-12 Tooling: Date: Approvals: Stop QC: \_\_\_\_\_ Date: **SPC (Y/N):** Date: Reject Reject Set Up/ Tool ID Tool # Plan Accept Insp. Operation Sequence ID/ Number Stamp Qty Work Center ID Code **Qty** Description **Run Hours Revision Nbr** Draw Nbr D3065 Rev B 0.00 100 40x Small Fab \*100\* 0.00 Small Fab Memo Assemble as per Dwg D3065 and Identify as D3065-041 Small Fab QC5- Inspect part completeness to step on W/O 0.00 40 Ø \*110\* 0.00 Memo Quality Control , 0.00 Identify as per dwg & Stock Location: 120 \*120\* 0.00 Packaging Memo

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Packaging

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Start Date: Required Date: Reference:	6/11/13	Start Qty: 40.00 Req'd Qty: 40.00	*40* *40*		Cust Item I Customer:	D:								
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Quality Control

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**Picklist Print** Page 1 June-12-13 9:14:57 AM Work Order ID: 102830 **Start Date: 6/11/13** Required Date: 6/11/13 Parent Item: D3065-041 **Start Qty: 40.00** Required Qty: 40.00 Parent Item Name: Step Leg Assembly Hi IPP Rev: C02.11.01Incorporated D3066-1 IPPKJ/RF Comments: Component Item ID/ Replacement Mfg/ Last Unit of Qty on Oty per Kit Total Qty Date Status Bin Route **Primary** Measure Hand Location Seq ID Issued Issued Item Name Location Qty Item ID Purch Item 81.0000 100 Each D3065-1 No 40 Manufactured Step Spacer Location Loc Qty Loc Code GA 81 101456 79 74497 81303 100 Each 90.0000 D3065-3 No Manufactured Step Spacer Location Loc Qty Loc Code GA 90 101457 56 69827 73290 75152 14 83734 12 83873 2 95698

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Work Order ID:	102830										
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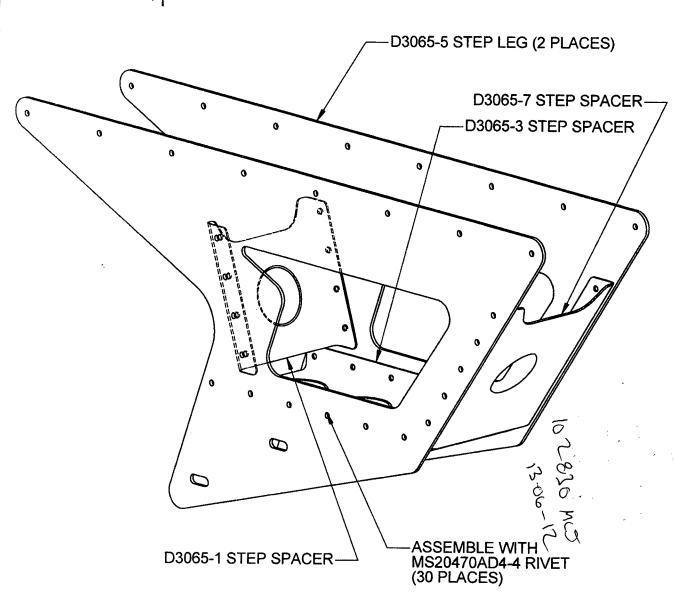
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<u> </u>	PH	根	D3065	SHEET 1 OF 5			
DATE	06.0	05.23	STEP LEG ASSEMBLY				
А	0.	2.09.11	NEW ISSUE	1:2			
В	0	6.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS	TO D3065-5			

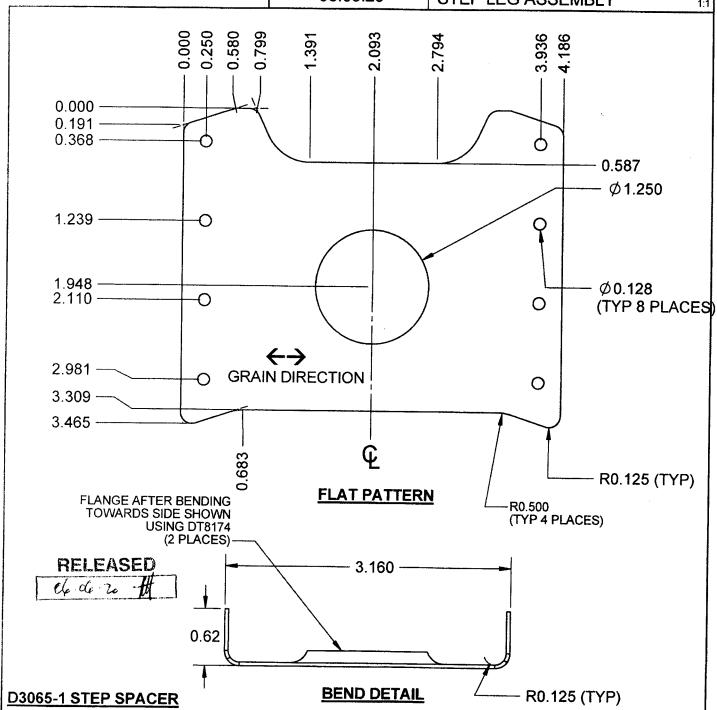
## RELEASED



## **D3065-041 STEP LEG ASSEMBLY**







- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK (REF DART SPEC. M2024T3S.040) 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1

- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
  4) PART IS SYMMETRIC ABOUT CENTERLINE
  5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

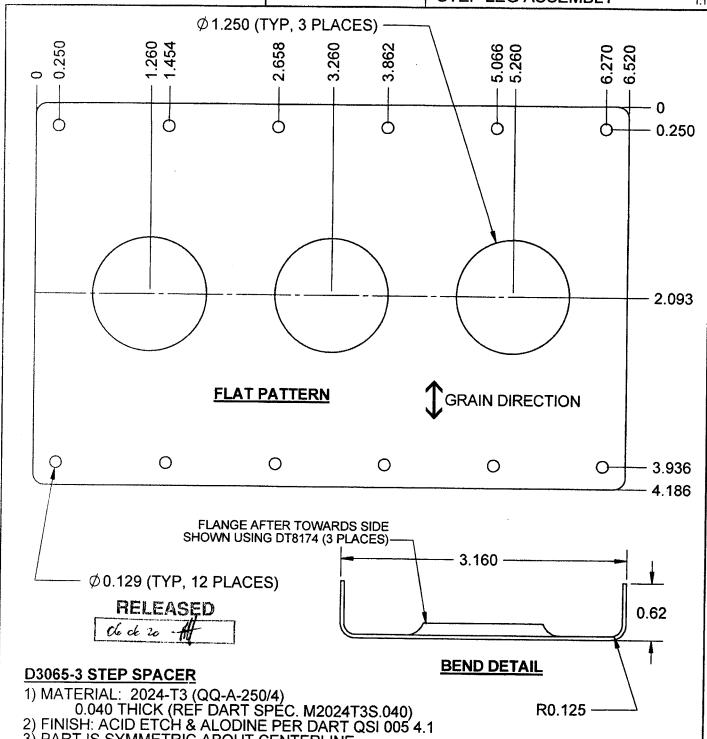
6) ALL DIMENSIONS ARE IN INCHES

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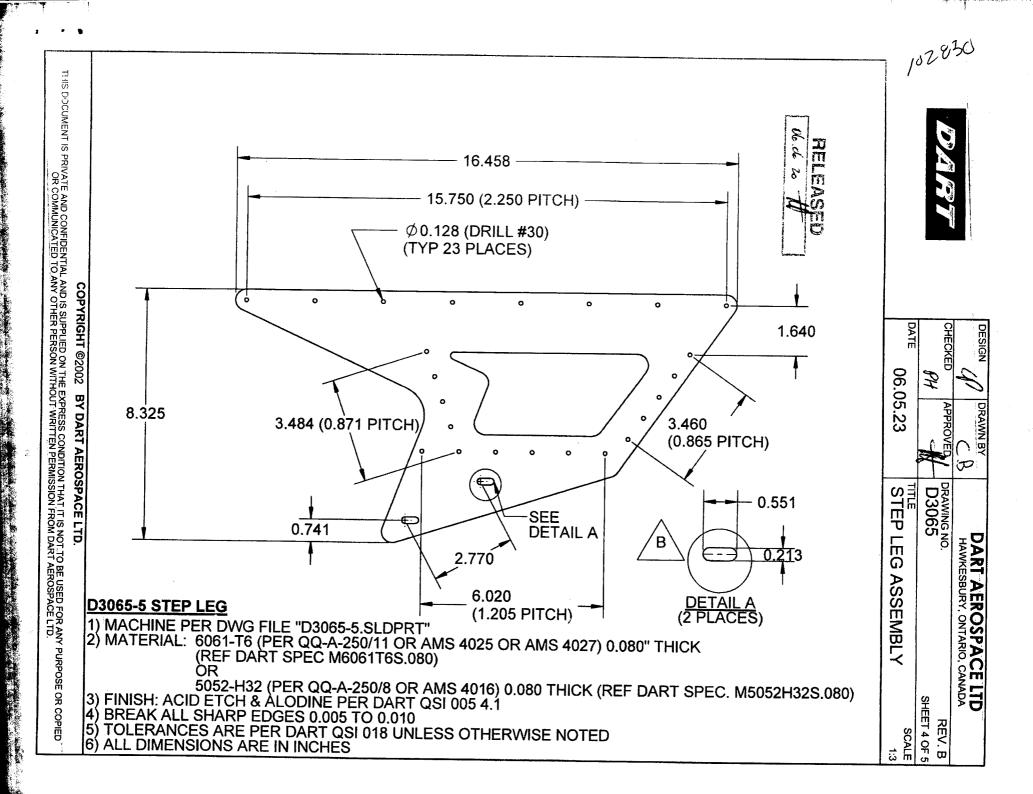
3) PART IS SYMMETRIC ABOUT CENTERLINE

4) BREAK ALL SHARP EDGES 0.005 TO 0.010
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

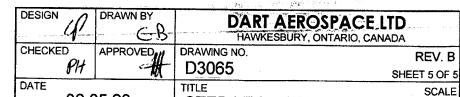
6) ALL DIMENSIONS ARE IN INCHES

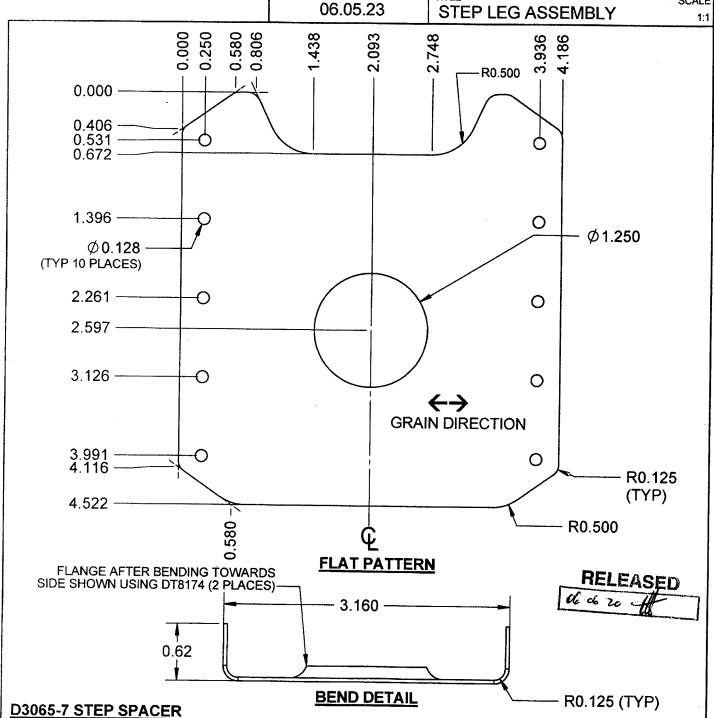
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- 1) MATERIAL: 2024-T3 (PER QQ-A-250/4) 0.040 THICK (REF DART SPEC. M2024T3S.040)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
  3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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